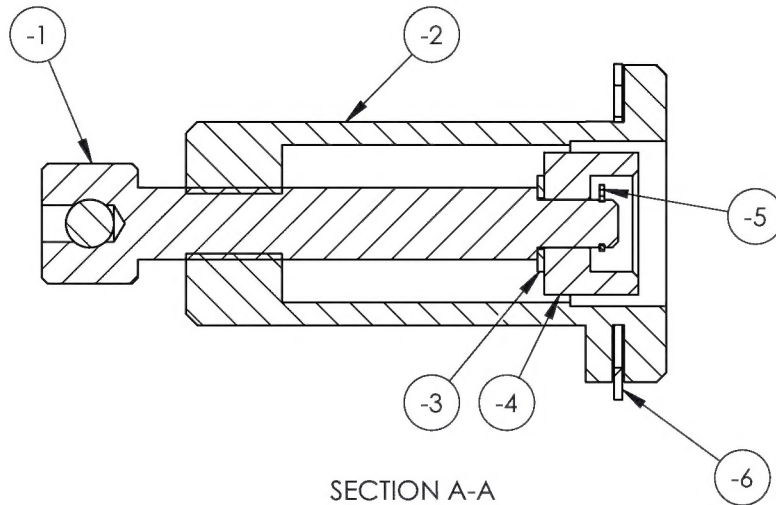
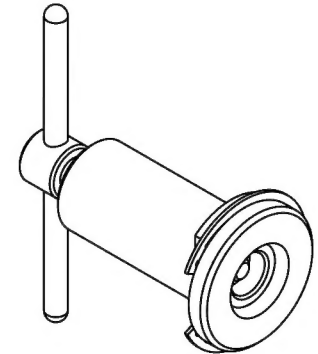
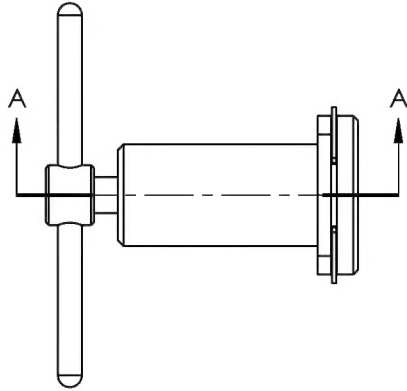


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		CH'D TITLEBLOCK & REVISION BLOCK, CH'D ENGRAVE NOT P/N -2, LABELED SECTION VIEW A.	6/29/09	RJC	RW
1	15-0008	-1 ADDED WELDMENT DRAWING.	1/9/2015	RJC	JAG
2	15-0052	UPDATED TO NEW DRAFTING STANDARDS. -1A CH'D DIM WAS SR.13 IS 2X SR.13. -1B CH'D MAT'L WAS 4140/4142 IS 41L40. -2 CH'D MAT'L WAS 410/4142 IS 41L40. CH'D DIM WAS .056 +.004 -.000 IS .060. -6 CH'D B/O INFO WAS (#97633A320) IS N5000-165 (APPLIED INDUSTRIES #140165-STPAS). ADDED DRAWING	2/27/2015	DPD	JAG



SECTION A-A
SCALE 1:1

NOTE:
POWER TURBINE AND GAS PRODUCER TURBINE
SUPPORT.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	HANDLE WELDMENT			2
	1		-1A		HANDLE	1018/1020		3
	1		-1B		HANDLE	41L40		4
			-2	1	PULLER	41L40		5
		B/O	-3	1	WASHER	STEEL	Ø1/4 (MCMASTER-CARR #95229A430)	1
			-4	1	PUSHER	BRASS		6
		B/O	-5	1	RETAINING RING EXTERNAL	STEEL	Ø1/4 X .025 (MCMASTER-CARR #97633A130)	1
			-6	1	RETAINING RING, INTERNAL	STEEL	N5000-165 (APPLIED INDUSTRIES #140165-STPAS) MODIFIED	7
	ASSY -1							

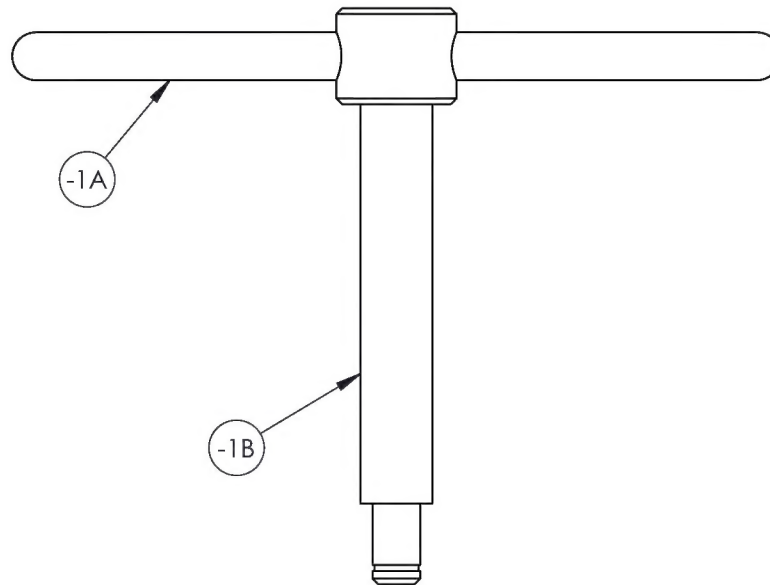
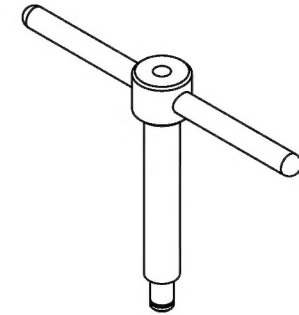
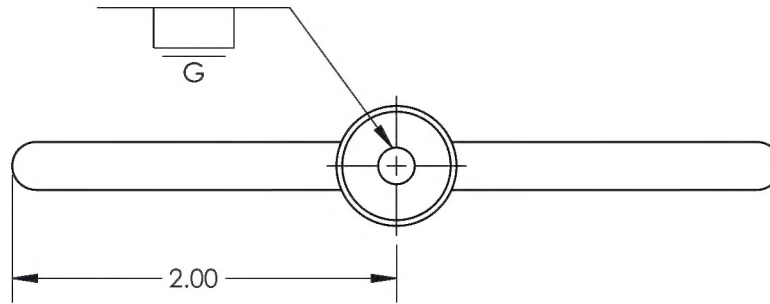


PUSHER - SEPARATING

TITLE	DWG NO.	REV
PUSHER - SEPARATING	RB6795646	2
MAT'L	DRAWN BY:	APPROVED
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	CLOUGH	<i>D Weil</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC
SCALE 1:2	DATE 4/14/2003	SHEET 1 OF 7

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	15-0008	•1 ADDED WELDMENT DRAWING.	1/9/2015	RJC	JAG



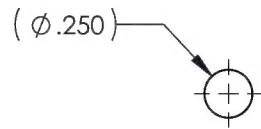
(-1)

HANDLE WELDMENT

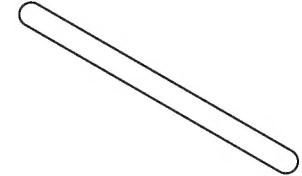
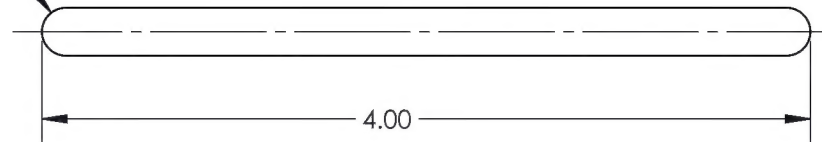
DART AEROSPACE	
TITLE PUSHER - SEPARATING	
DWG NO. RB6795646-1	REV 2
MAT'L	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH
.X ± .1	BLACK OXIDE
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	ROLLS ROYCE 250 SERIES
SCALE 1:1	DATE 4/14/2003
	SHEET 2 OF 7

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0052	-1A CH'D DIM WAS SR.13 IS 2X SR.13.	2/27/2015	DPD	JAG



2X SR .13



(-1A)

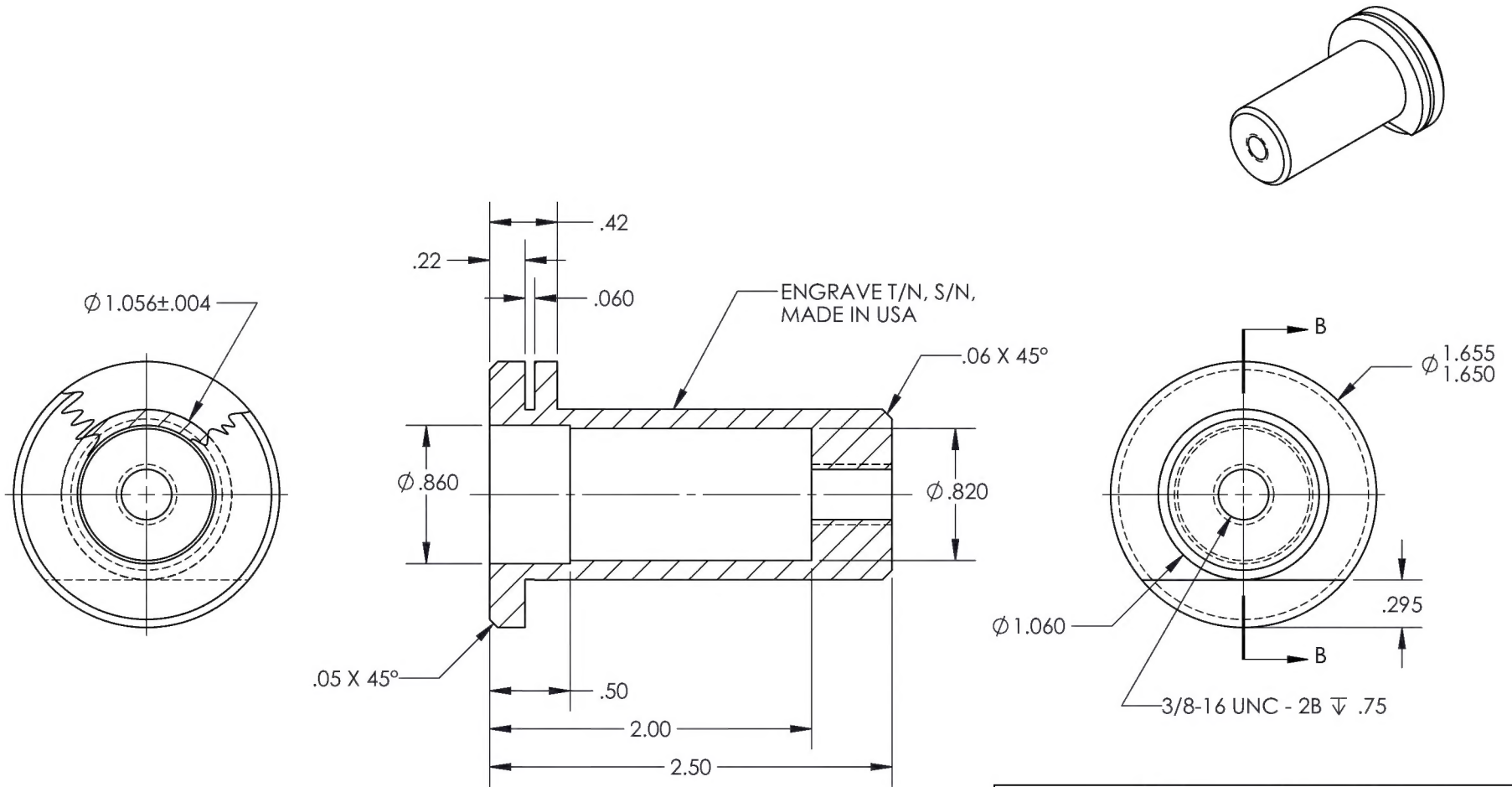
HANDLE

DART AEROSPACE	
TITLE PUSHER - SEPARATING	
DWG NO. RB6795646-1A	REV 2
MAT'L 1018/1020	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX \pm .005	HEAT TREAT
.XX \pm .01	FINISH SEE -1 WELDMENT
.X \pm .1	ANGLES \pm 5°
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:1	ROLLS ROYCE 250 SERIES
DATE 4/14/2003	SHEET 3 OF 7

TITLE		PUSHER - SEPARATING	
DWG NO.		RB6795646-1B	REV 2
MAT'L 41L40		DRAWN BY: CLOUGH	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weid</i>	
.XXX ± .005 FRACTIONS ± 1/8		HEAT	
.XX ± .01 ANGLES ± .5°		TREAT	
.X ± .1		FINISH SEE -1 WELDMENT	
1. BREAK ALL SHARP EDGES .015 x .45" OR .015R		SPEC	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL	
		ROLLS ROYCE 250 SERIES	
SCALE 1:1	DATE 4/14/2003	SHEET 4 OF 7	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0052	-2 CH'D MAT'L WAS 410/4142 IS 41L40. CH'D DIM WAS .056 +.004 -.000 IS .060.	2/27/2015	DPD	JAG



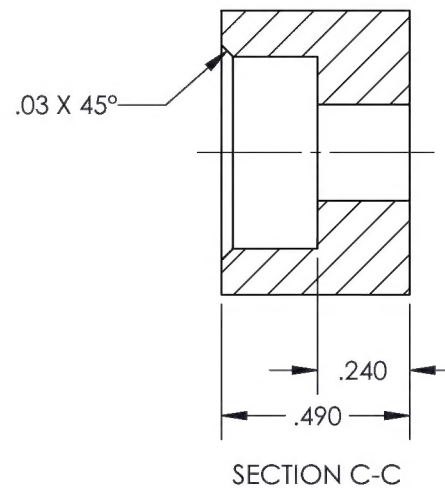
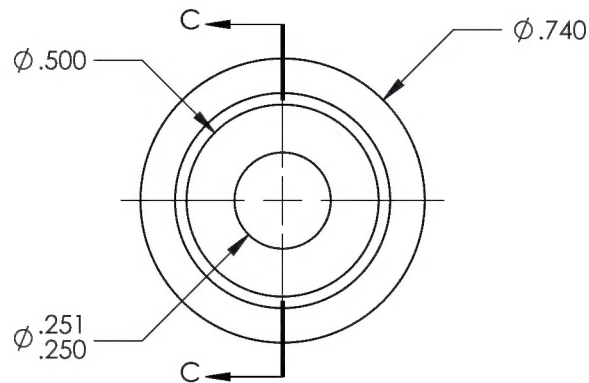
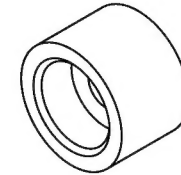
SECTION B-B

(2)
PULLER

DART AEROSPACE	
TITLE PUSHER - SEPARATING	
DWG NO. RB6795646-2	REV 2
MAT'L 41L40	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH BLACK OXIDE
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	ROLLS ROYCE 250 SERIES
SCALE 1:1	DATE 4/14/2003
SHEET 5 OF 7	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED

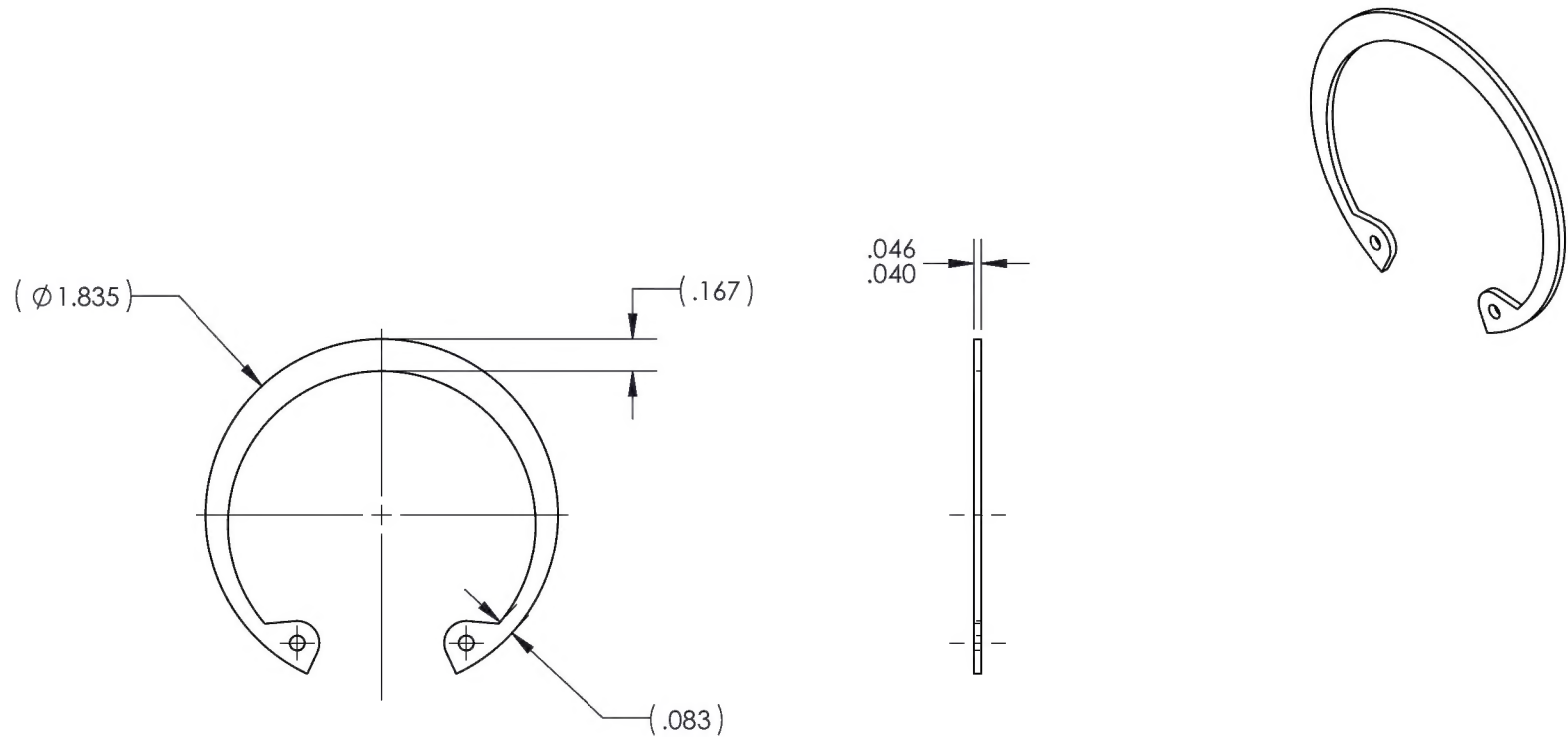


(-4)
PUSHER

DART AEROSPACE	
TITLE PUSHER -SEPARATING	
DWG NO. RB6795646-4	REV 2
MAT'L BRASS	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	ROLLS ROYCE 250 SERIES
SCALE 2:1	DATE
SHEET 6 OF 7	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0052	-6 ADDED DRAWING	2/27/2015	DPD	JAG



(-6)

RETAINING RING, INTERNAL

DART AEROSPACE	
TITLE PUSHER - SEPARATING	
DWG NO. RB6795646-6	REV 2
MAT'L STEEL	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH
.X ± .1	BLACK OXIDE
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	ROLLS ROYCE 250 SERIES
SCALE 1:1	DATE 2/27/2015
	SHEET 7 OF 7